

Trade name: **PE-HD black**

Revision: 15.09.2015

Date of printing: 15.09.2015

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Data sheet update	15.09.2015
Moulding compound extruded	PE,EN,45 T 003/6
Extruded to moulding compound standard	DIN EN ISO 17855-1
Moulding compound pressed	PE,QN,45 T 003/6
Pressed to moulding compound standard	DIN EN ISO 1872, Teil 1
Density, g/cm ³ , DIN EN ISO 1183	0.96
Yield stress, MPa, DIN EN ISO 527	23
Elongation at yield, % , DIN EN ISO 527	9
Tensile modulus of elasticity, MPa, DIN EN ISO 527	1100
Impact strength, KJ/m ² , DIN EN ISO 179	without break
Notched impact strength, kJ/m ² , DIN EN ISO 179	21
Ball indentation hardness, MPa, DIN EN ISO 2039-1	43
Shore hardness D (15 s), DIN EN ISO 868	64
Mean coefficient of linear thermal expansion, K ⁻¹ , ISO 11359-2	1,8 × 10 ⁻⁴
Fire behaviour DIN 4102	DIN 4102 B2 normal flammability (self-assessment without test certificate)
Dielectric strength, kV/mm , DIN IEC 60243-1	50
Surface resistivity, Ohm , DIN IEC 60093	10 ¹⁴
Temperature range, °C	-50 to +80
Physiological safety in accordance with BfR (German Federal Institute for risk valuation)	yes
Physiological safety in accordance with EU	yes

The data presented in this section are to be seen as a guide and may vary depending on the processing method and test specimen used. In general, the figures are averages of tests performed on extruded sheets with a thickness of 4 mm. In the case of sheets manufactured by means of pressing, testing is generally performed on sheets with a thickness of 20

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mm. Deviations may be possible if sheets are not available in these specific thicknesses. In the case of backed sheets, all technical specifications relate to the non-backed base sheets. Please note that this information is not necessarily applicable to products that have undergone downstream processing. The suitability of a material for a specific area of application must be checked by the processor or end user. All technical specifications are provided only as a guide for planning purposes. They do not constitute a guarantee of specific properties or qualities. For further information, please contact our Technical Service Centre at tsc@simona.de.